I, DELMA S. HUME, declare that I am a citizen of the United States of America, residing at Peoria, Illinois, and that I believe I am one of the original, first, and joint inventors together with ROBERT L. FLINT, STEVEN L. GUSE, ROBERT J. RACHOWICZ, DENNIS M. BROWN, MILO O. TWIST AND THERESA D. WIRE of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD FOR MANAGING RETURNS

the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Provisional Application Serial Number: 60/395,748 Provisional Application Filing Date: July 12, 2002

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to be material to patentability as defined in §1.56. I further declare that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns.

I hereby appoint William B. Heming, Patent Office Reg. No. 29,390, telephone (309) 675-4452, J. Wesley Blumenshine, Patent Office Reg. No. 32,399, telephone (309) 675-5537, J. W. Keen, Patent Office Reg. No. 28,432, telephone (309) 675-5753, and Dennis C. Skarvan, Patent Office Reg. No. 35,360, telephone (309) 675-6060, my attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected with this application. Please address all correspondence to: William B. Heming, Caterpillar Inc., Intellectual Property Department, AB6490, 100 N.E. Adams Street, Peoria, Illinois 61629-6490.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

6-24-03

DELMA S. HUME

Post Office Address:

5500 W. Rachel Drive

Peoria, Illinois 61615

I, ROBERT L. FLINT, declare that I am a citizen of the United States of America, residing at Edelstein, Illinois, and that I believe I am one of the original, first, and joint inventors together with DELMA S. HUME, STEVEN L. GUSE, ROBERT J. RACHOWICZ, DENNIS M. BROWN, MILO O. TWIST AND THERESA D. WIRE of the subject matter which is claimed and for which a patent is sought on the invention entitled.

METHOD FOR MANAGING RETURNS

the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Provisional Application Serial Number: 60/395,748
Provisional Application Filing Date: July 12, 2002

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to be material to patentability as defined in §1.56. I further declare that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns.

I hereby appoint William B. Heming, Patent Office Reg. No. 29,390, telephone (309) 675-4452, J. Wesley Blumenshine, Patent Office Reg. No. 32,399, telephone (309) 675-5537, J. W. Keen, Patent Office Reg. No. 28,432, telephone (309) 675-5753, and Dennis C. Skarvan, Patent Office Reg. No. 35,360, telephone (309) 675-6060, my attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected with this application. Please address all correspondence to: William B. Heming, Caterpillar Inc., Intellectual Property Department, AB6490, 100 N.E. Adams Street, Peoria, Illinois 61629-6490.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

6/22/03

ROBERT L. FLINT

Post Office Address:

514 W. Singing Woods Road Edelstein, Illinois 61526

I, STEVEN L. GUSE, declare that I am a citizen of the United States of America, residing at Peoria, Illinois, and that I believe I am one of the original, first, and joint inventors together with DELMA S. HUME, ROBERT L. FLINT, ROBERT J. RACHOWICZ, DENNIS M. BROWN, MILO O. TWIST AND THERESA D. WIRE of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD FOR MANAGING RETURNS

the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Provisional Application Serial Number: 60/395,748
Provisional Application Filing Date: July 12, 2002

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to be material to patentability as defined in §1.56. I further declare that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns.

I hereby appoint William B. Heming, Patent Office Reg. No. 29,390, telephone (309) 675-4452, J. Wesley Blumenshine, Patent Office Reg. No. 32,399, telephone (309) 675-5537, J. W. Keen, Patent Office Reg. No. 28,432, telephone (309) 675-5753, and Dennis C. Skarvan, Patent Office Reg. No. 35,360, telephone (309) 675-6060, my attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected with this application. Please address all correspondence to: William B. Heming, Caterpillar Inc., Intellectual Property Department, AB6490, 100 N.E. Adams Street, Peoria, Illinois 61629-6490.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

STEVEN I CLISE

Dat

Post Office Address:

5136 W. Timbervue Court Peoria, Illinois 61615

I, ROBERT J. RACHOWICZ, declare that I am a citizen of the United States of America, residing at Peoria, Illinois, and that I believe I am one of the original, first, and joint inventors together with DELMA S. HUME, ROBERT L. FLINT, STEVEN L. GUSE, DENNIS M. BROWN, MILO O. TWIST AND THERESA D. WIRE of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD FOR MANAGING RETURNS

the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Provisional Application Serial Number: 60/395,748
Provisional Application Filing Date: July 12, 2002

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to be material to patentability as defined in §1.56. I further declare that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns.

I hereby appoint William B. Heming, Patent Office Reg. No. 29,390, telephone (309) 675-4452, J. Wesley Blumenshine, Patent Office Reg. No. 32,399, telephone (309) 675-5537, J. W. Keen, Patent Office Reg. No. 28,432, telephone (309) 675-5753, and Dennis C. Skarvan, Patent Office Reg. No. 35,360, telephone (309) 675-6060, my attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected with this application. Please address all correspondence to: William B. Heming, Caterpillar Inc., Intellectual Property Department, AB6490, 100 N.E. Adams Street, Peoria, Illinois 61629-6490.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

ROBERT J. RACHOV

Post Office Address: 3207 Forsythe Road

Peoria, Illinois 61614

)3 8:12AM INTELLECTUAL PROPERTY

NO. 2579 P.

DECLARATION AND POWER OF ATTORNEY

I, DENNIS M. BROWN, declare that I am a citizen of the United States of America, residing at Tishomingo, Mississippi, and that I believe I am on of the original, first, and joint inventors together with DELMA S. HUME, ROBERT L. FLINT, STEVEN L. GUSE, ROBERT J. RACHOWICZ, MILO O. TWIST AND THERESA D. WIRE of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD FOR MANAGING RETURNS

the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Provisional Application Serial Number: 60/395,748
Provisional Application Filing Date: July 12, 2002

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to be material to patentability as defined in §1.56. I further declare that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns.

I hereby appoint William B. Herning, Patent Office Reg. No. 29,390, telephone (309) 675-4452, J. Wesley Blumenshine, Patent Office Reg. No. 32,399, telephone (309) 675-5537, J. W. Keen, Patent Office Reg. No. 28,432, telephone (309) 675-5753, and Dennis C. Skarvan, Patent Office Reg. No. 35,360, telephone (309) 675-6060, my attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected with this application. Please address all correspondence to: William B. Herning, Caterpillar Inc., Intellectual Property Department, AB6490, 100 N.E. Adams Street, Peoria, Illinois 61629-6490.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

DENNIS M. BROWN

Post Office Address:

519 Highway 365

Tishomingo, Mississippi 38873

I, MILO O. TWIST, declare that I am a citizen of the United States of America, residing at Washington, Illinois, and that I believe I am one of the original, first, and joint inventors together with DELMA S. HUME, ROBERT L. FLINT, STEVEN L. GUSE, ROBERT J. RACHOWICZ, DENNIS M. BROWN AND THERESA D. WIRE of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD FOR MANAGING RETURNS

the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Provisional Application Serial Number: 60/395,748 Provisional Application Filing Date: July 12, 2002

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to be material to patentability as defined in §1.56. I further declare that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns.

I hereby appoint William B. Heming, Patent Office Reg. No. 29,390, telephone (309) 675-4452, J. Wesley Blumenshine, Patent Office Reg. No. 32,399, telephone (309) 675-5537, J. W. Keen, Patent Office Reg. No. 28,432, telephone (309) 675-5753, and Dennis C. Skarvan, Patent Office Reg. No. 35,360, telephone (309) 675-6060, my attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected with this application. Please address all correspondence to: William B. Heming, Caterpillar Inc., Intellectual Property Department, AB6490, 100 N.E. Adams Street, Peoria, Illinois 61629-6490.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

19 June 2003 Date

MILO O. TWIST Post Office Address:

208 Daniel Parkway

Washington, Illinois 61571

I, THERESA D. WIRE, declare that I am a citizen of the United States of America, residing at Pekin, Illinois, and that I believe I am one of the original, first, and joint inventors together with DELMA S. HUME, ROBERT L. FLINT, STEVEN L. GUSE, ROBERT J. RACHOWICZ, DENNIS M. BROWN AND MILO O. TWIST of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD FOR MANAGING RETURNS

the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Provisional Application Serial Number: 60/395,748
Provisional Application Filing Date: July 12, 2002

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to be material to patentability as defined in §1.56. I further declare that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns.

I hereby appoint William B. Heming, Patent Office Reg. No. 29,390, telephone (309) 675-4452, J. Wesley Blumenshine, Patent Office Reg. No. 32,399, telephone (309) 675-5537, J. W. Keen, Patent Office Reg. No. 28,432, telephone (309) 675-5753, and Dennis C. Skarvan, Patent Office Reg. No. 35,360, telephone (309) 675-6060, my attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected with this application. Please address all correspondence to: William B. Heming, Caterpillar Inc., Intellectual Property Department, AB6490, 100 N.E. Adams Street, Peoria, Illinois 61629-6490.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Ulu 6/24/03

Date

THERESA D. WIRE

Post Office Address: 321 Willow Street

Pekin, Illinois 61554